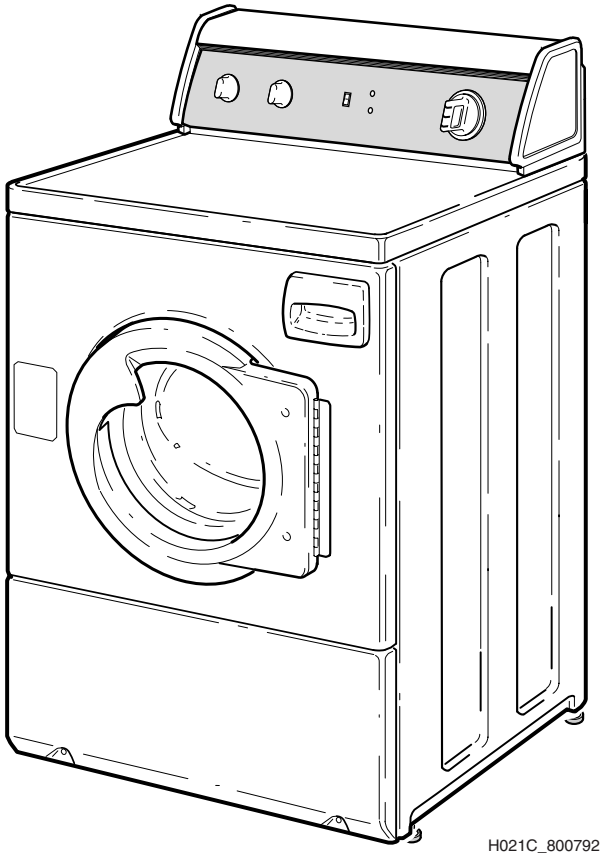
Frontload Washers

Refer to Page 3 for Model Numbers

Parts



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Alliance Laundry Systems

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Part No. 800792R3
August 2005

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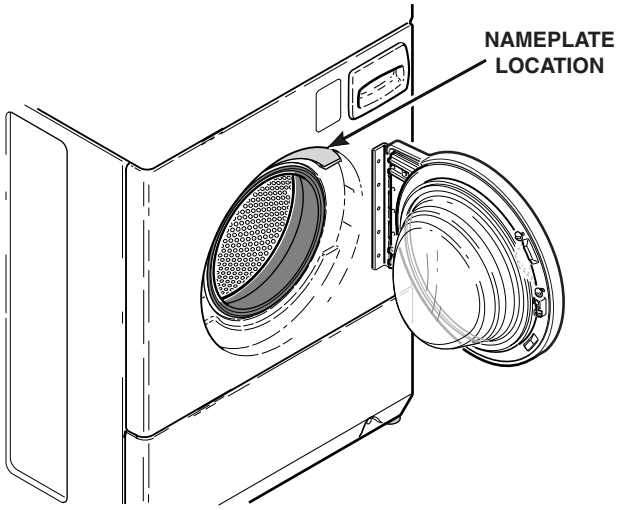
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



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Model Identification

Information in this manual is applicable to these washer models:

LTS84A*H
LTS84B*H
LTS85A*H
LTS85B*H
LTZ85A*H1102

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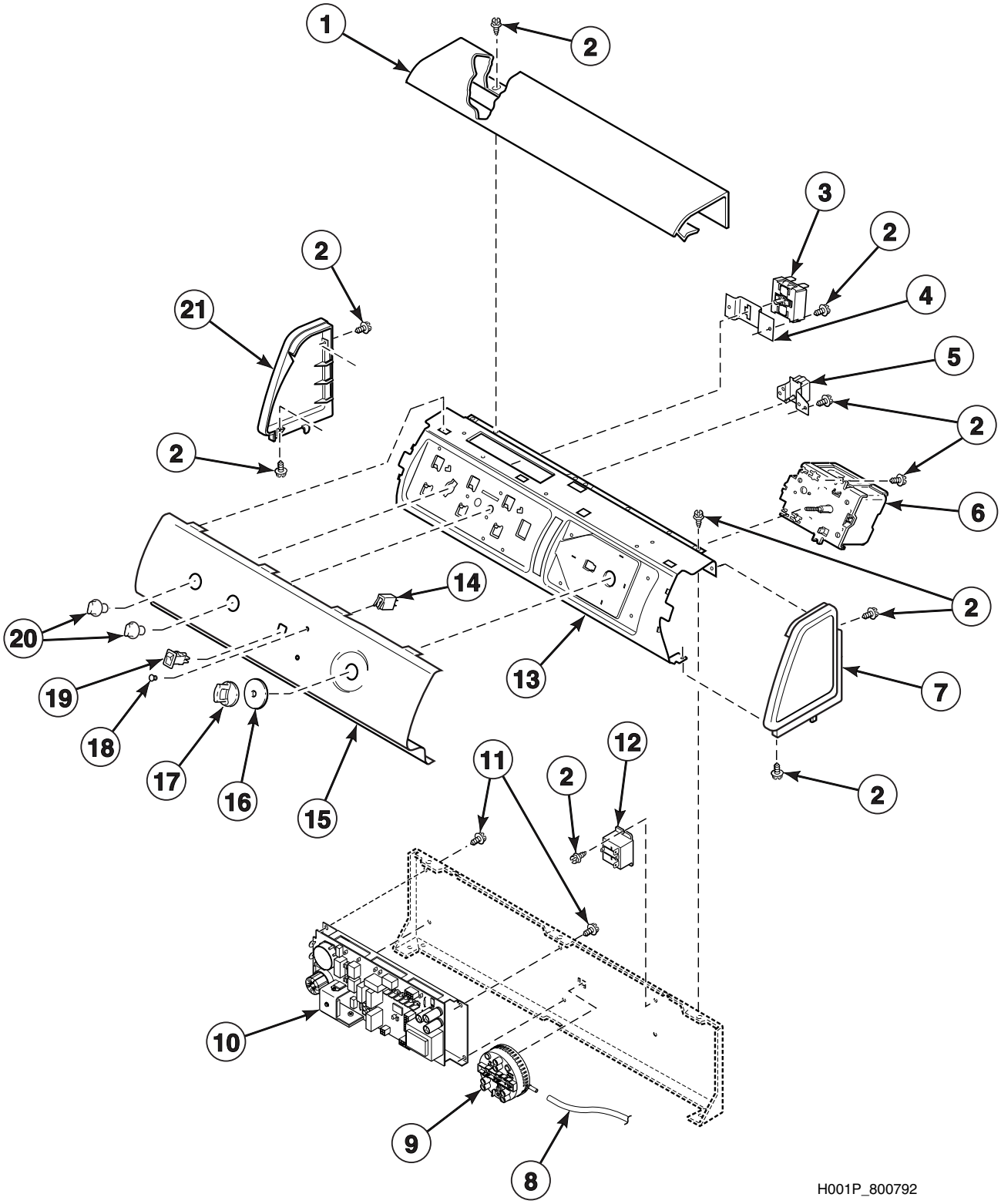
Graphic Panel, Control Panel Support and Controls



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Graphic Panel, Control Panel Support and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	505808*	Top Cover	
2	501086	Screw	
3	687542	Temperature Switch	Model LTS84B*H through Serial No. 109018808 and starting again with Serial No. 109018813
	35117	Temperature Switch	All other models
4	800669	Temperature Switch Bracket	
5	500823	Rotary Signal	
6	685512	Timer	
7	504008*	End Panel	Right
8	29214	Tubing	
9	800468	Pressure Switch	Models LTS84A*H and LTS84B*H
	685520	Pressure Switch	All other models
10	800949P	Motor Control Assembly	
11	685837	Screw	
12	N/A	Control Relay	
13	801388	Control Panel Support	
14	685581	Indicator Light	Includes lens
15	800765*	Graphic Panel	Model LTS84B*H starting Serial No. 109018809 and continuing through Serial No. 109018812; Models LTS84A*H, LTS85A*H and LTS85B*H
	200664	Graphic Panel	Model LTZ85A*H1102
	801005*	Graphic Panel	Model LTS84B*H through Serial No. 109018808 and starting again with Serial No. 109018813
16	36700*	Timer Skirt Assembly	
17	201501*	Timer Knob	
18	685579	Indicator Light Lens	
19	38424*	Rocker Switch	
20	36701*	Knob Assembly	
21	504009*	End Panel	Left

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N/A = Part no longer available

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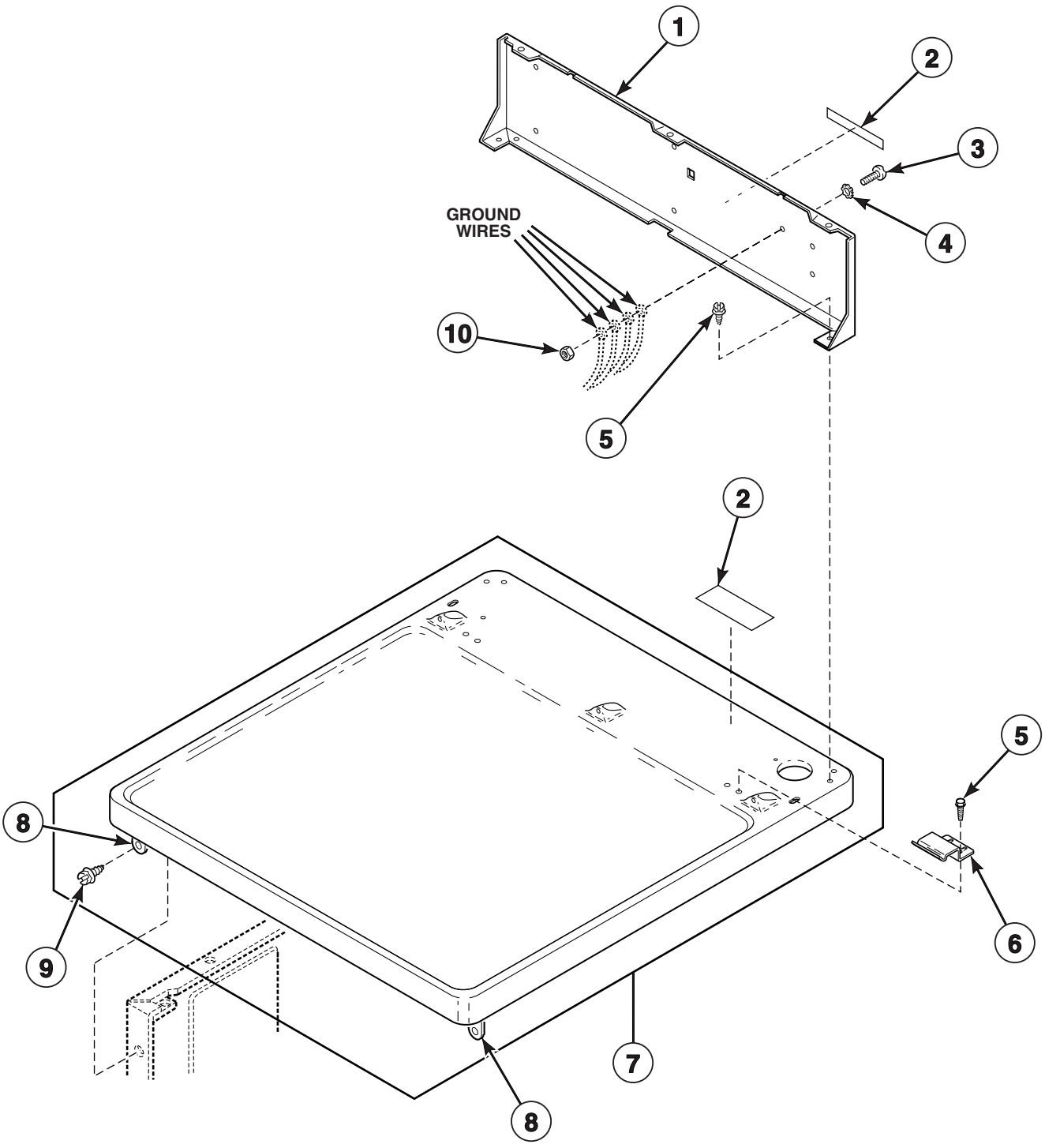
Top Panel and Hood Back Panel - Model LTS84B*H



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Top Panel and Hood Back Panel - Model LTS84B*H

REF	PART NO.	DESCRIPTION	COMMENTS
1	510099	Hood Back Panel	
2	505281	Disconnect Power Warning Label	
3	685837	Screw	
4	03815	Washer	
5	501086	Screw	
6	35358	Hold-Down Clip	
7	510029*P	Top Panel Kit	Includes items 8 and 9
8	510146	Bracket	
9	503661	Screw	
10	03673	Nut	

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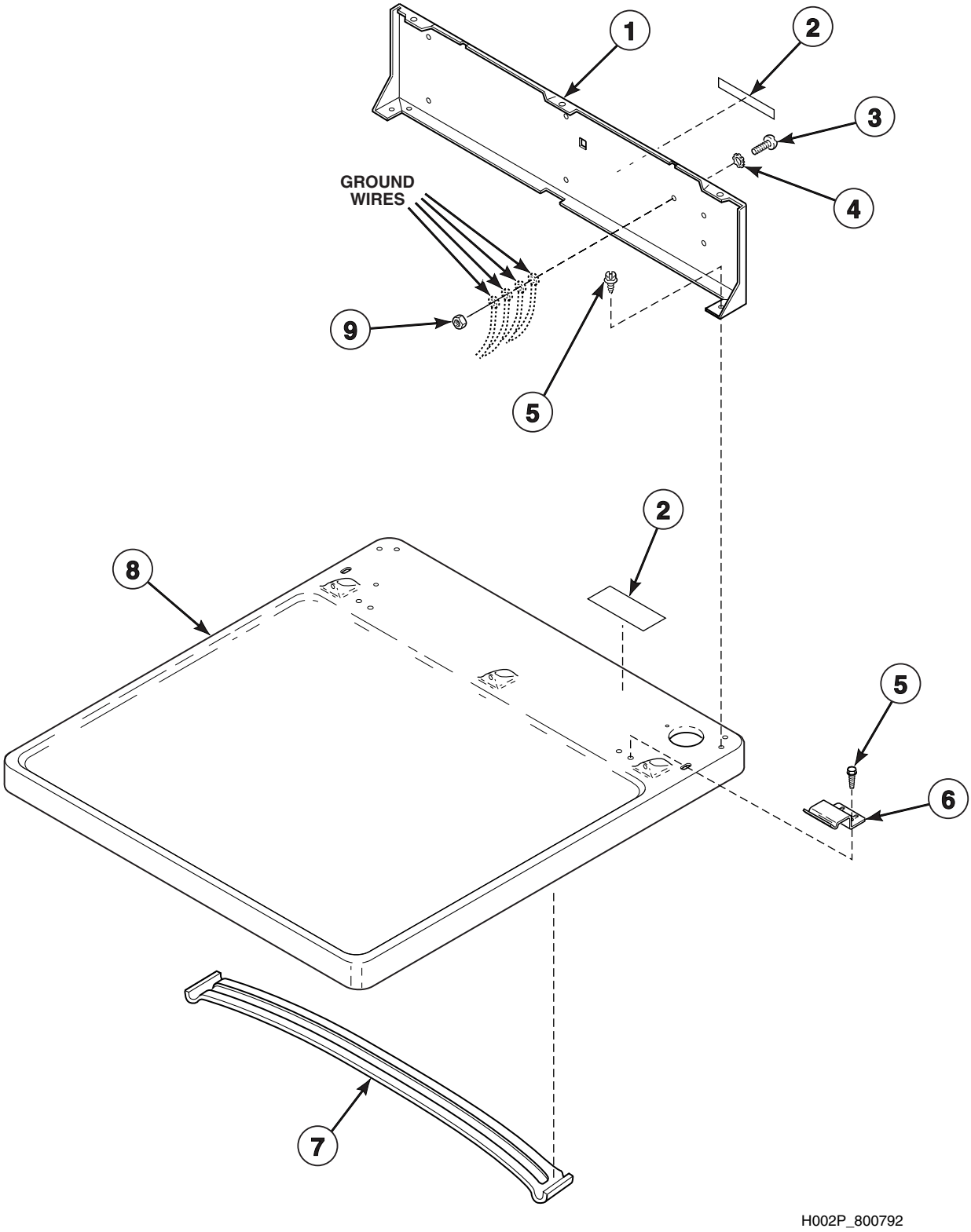
Top Panel and Hood Back Panel - Models LTS84A*H, LTS85A*H, LTS85B*H and LTZ85A*H1102



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Top Panel and Hood Back Panel - Models LTS84A*H, LTS85A*H, LTS85B*H and LTZ85A*H1102

REF	PART NO.	DESCRIPTION	COMMENTS
1	510099	Hood Back Panel	
2	500316	Warning Label	Model LTZ85A*H1102
	505281	Disconnect Power Warning Label	All other models
3	20267	Screw	
4	03815	Washer	
5	501086	Screw	
6	503876	Hold-Down Spring Clip	Models LTS85A*H and LTZ85A*H1102
	35358	Hold-Down Clip	Models LTS84A*H and LTS85B*H
7	56486	Top Brace	
8	510029*P	Top Panel Kit	
9	03673	Nut	

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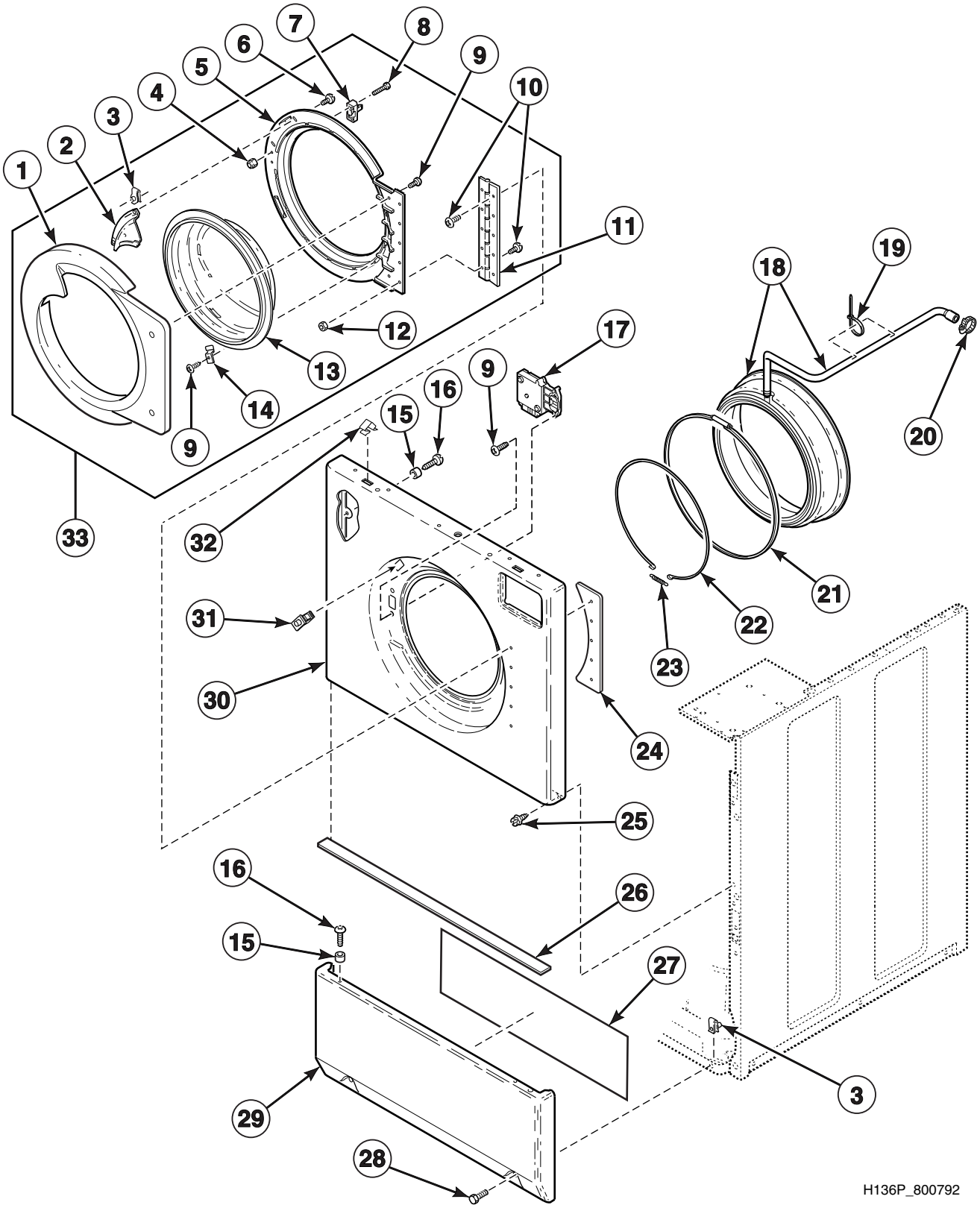
Front Panel, Door Assembly and Door Seal (Drawing 1 of 2)

Model LTS84B*H Through Serial No. 0411000565 and Models LTS84A*H, LTS85A*H, LTS85B*H and LTZ85A*H1102



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Front Panel, Door Assembly and Door Seal (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	800341*	Door Bezel	
2	800342	Door Handle	
3	36020	Nut	
4	685846	Nut	
5	800340	Inner Door Bezel	
6	800528	Screw	
7	685430	Locking Catch	
8	801993	Screw	
9	800548	Screw	
10	801019	Screw	
11	800339	Door Hinge	
12	23951	Nut	
13	800343P	Door Glass	
14	800906	Hold-Down Clip	
15	56079	Panel Locator	
16	39733	Screw	
17	685429	Door Latch/Switch Assembly	
18	800232	Door Seal and Hose Assembly	
19	39037	Cable Tie	
20	802163	Hose Clamp	
21	685743	Door Seal Clamp	Seal to outer tub front
22	800438	Wire Clamp Ring	
23	800346	Extension Spring	
24	800437	Hinge Plate	
25	503661	Screw	
26	685366	Foam Tape	1 inch by 26 inches
27	685368	Access Panel Damper	
28	801045	Screw	
29	510069*	Access Panel	
30	800336*	Front Panel	
31	800211	Door Switch	
32	28835	Speed Clip	Models LTS85A*H and LTZ85A*H1102
33	800436*	Door Assembly	Includes items 1-14

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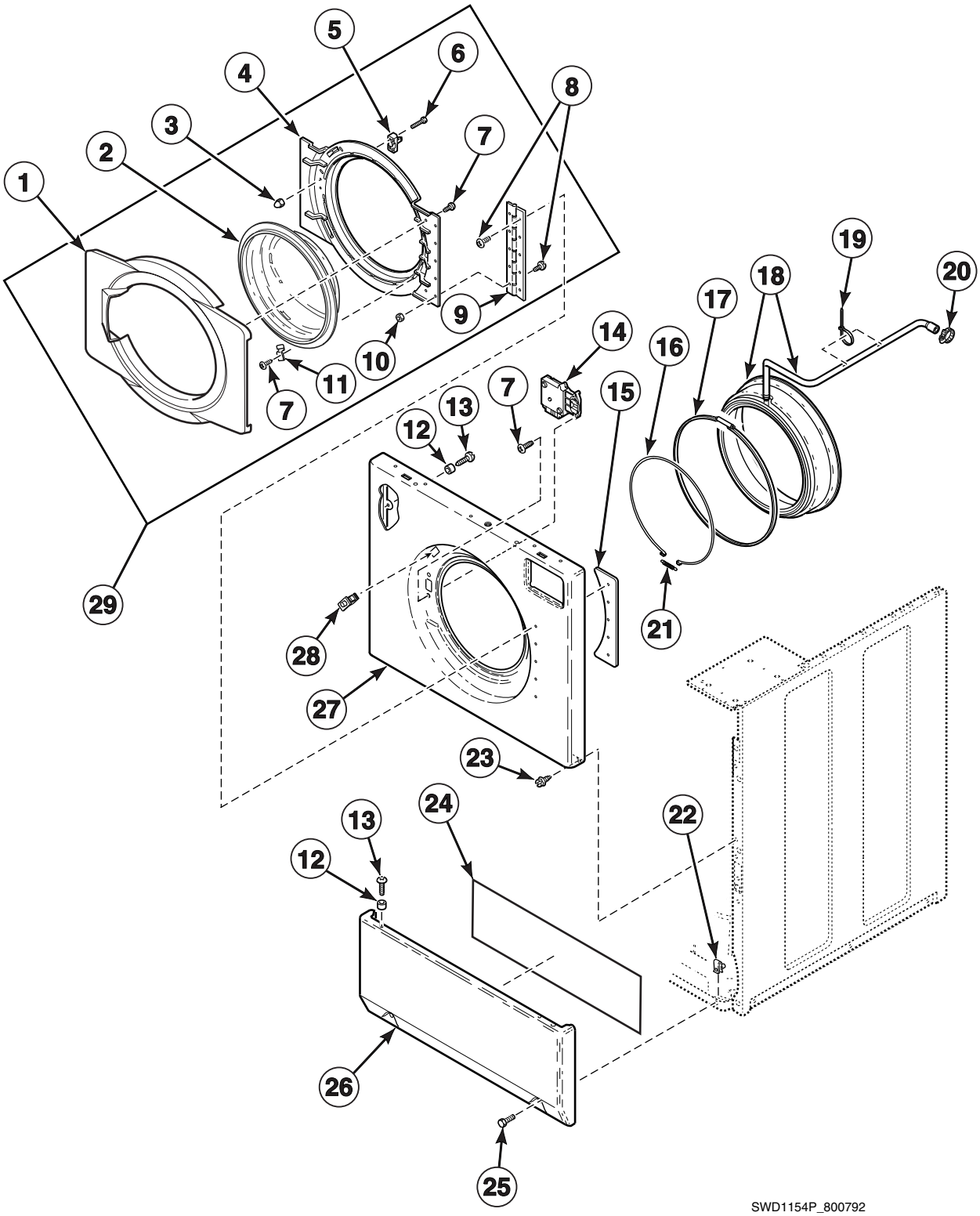
Front Panel, Door Assembly and Door Seal (Drawing 2 of 2)

Model LTS84B*H Starting Serial No. 0411000566



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Front Panel, Door Assembly and Door Seal (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	801904*	Outer Door Bezel	
2	800343P	Door Glass	
3	801994	Nut	
4	801903	Inner Door Bezel	
5	685430	Locking Catch	
6	801993	Screw	
7	800548	Screw	
8	801019	Screw	
9	800339	Door Hinge	
10	23951	Nut	
11	800906	Hold-Down Clip	
12	56079	Panel Locator	
13	39733	Screw	
14	685429	Door Latch/Switch Assembly	
15	800437	Hinge Plate	
16	800438	Wire Clamp Ring	
17	685743	Door Seal Clamp	Seal to outer tub front
18	800232	Door Seal and Hose Assembly	
19	55881	Harness Strap	
20	802163	Hose Clamp	
21	800346	Extension Spring	
22	36020	Nut	
23	503661	Screw	
24	685368	Access Panel Damper	
25	801045	Screw	
26	510069*	Access Panel	
27	800336*	Front Panel	
28	800211	Door Switch	
29	801928*	Door Assembly	Includes items 1-11

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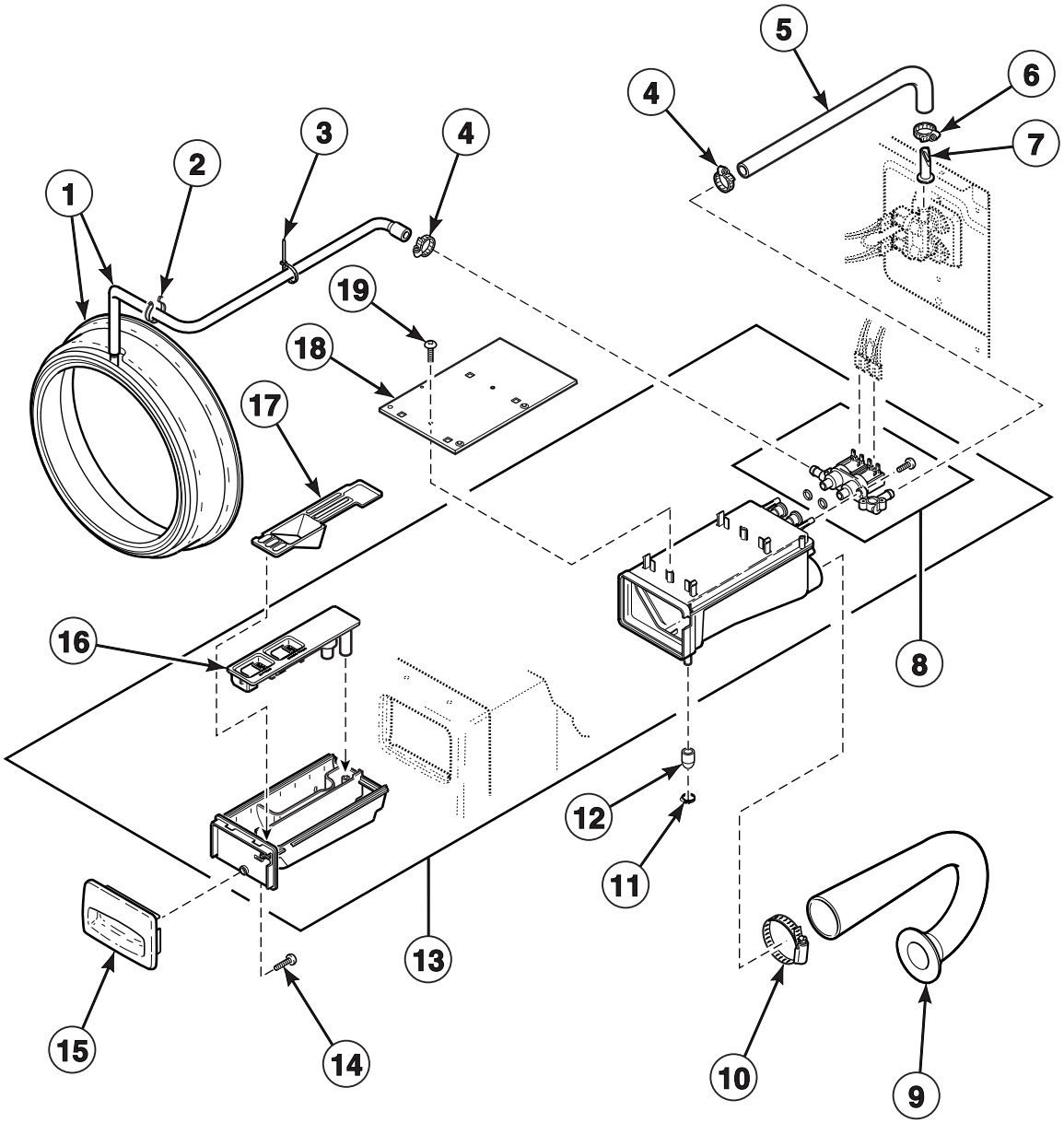
Dispenser Assembly



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Dispenser Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	318P4	Dispenser Drawer Tool	Use to remove dispenser drawer
1	800232	Door Seal and Hose Assembly	
2	687500	Wire Clip	
3	39037	Cable Tie	
4	802163	Hose Clamp	
5	801464	Valve-to-Dispenser Inlet Hose	
6	802164	Hose Clamp	
7	34500	Backflow Preventer	
8	685759	Dispenser Valve	Model LTS84B*H
	685766P	Valve Kit	All other models
9	800331	Dispenser-to-Tub Hose	
10	685725	Hose Clamp	
11	F200206	Hose Clamp	
12	801746	Cap	
13	800802RE	Dispenser Assembly	Model LTS84B*H
	685756	Dispenser	All other models
14	800548	Screw	
15	685715*	Dispenser Drawer Front	
16	685716	Insert	
17	800899	Detergent Cover	
18	801024	Dispenser Plate	
19	685830	Screw	

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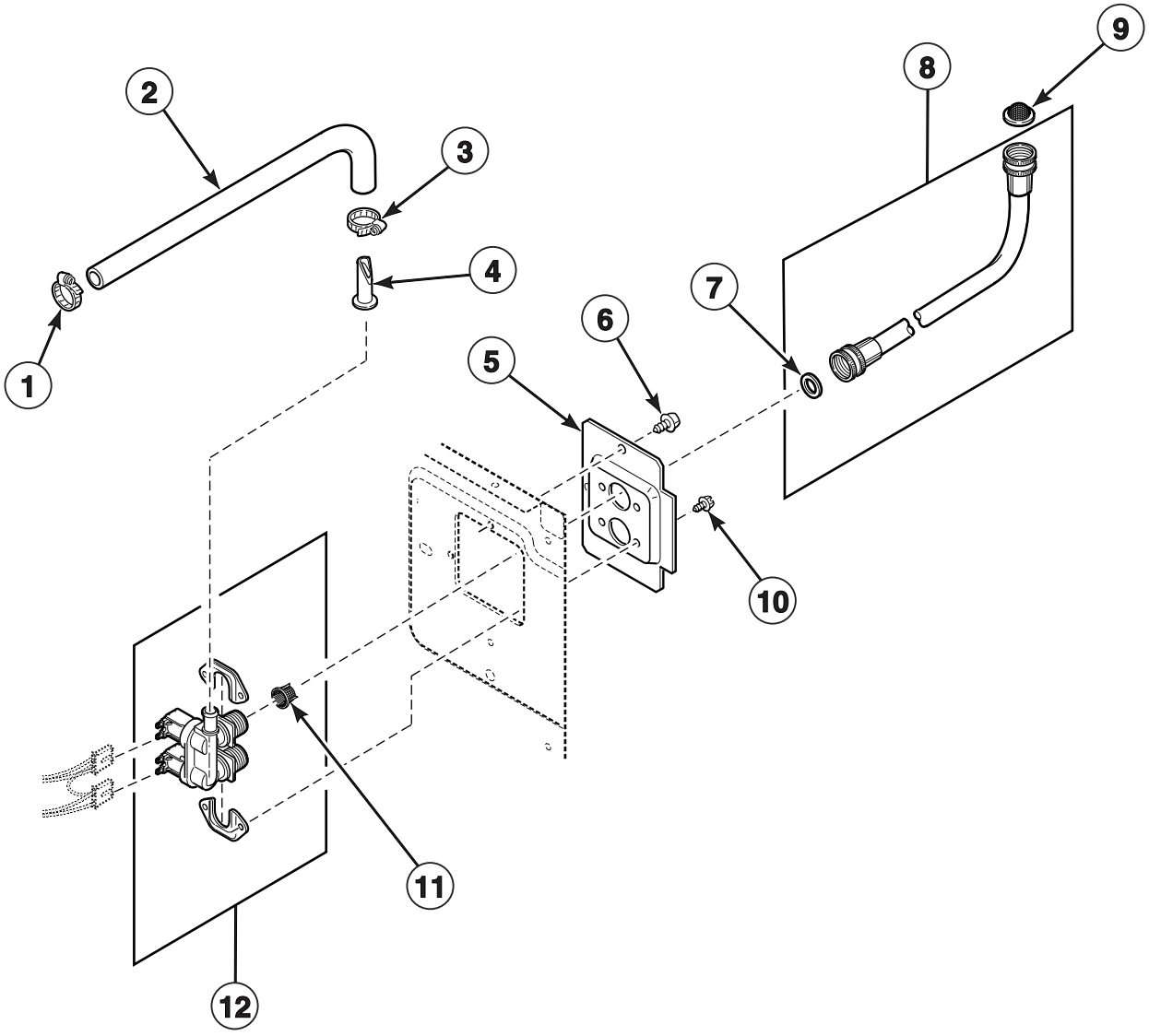
Mixing Valve, Fill Hose and Valve-to-Dispenser Hose



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Mixing Valve, Fill Hose and Valve-to-Dispenser Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	802163	Hose Clamp	
2	801464	Valve-to-Dispenser Inlet Hose	
3	802164	Hose Clamp	
4	34500	Backflow Preventer	
5	800323	Mixing Valve Plate	
6	503661	Screw	
7	20290	Washer	
8	28330P	Fill Hose Kit	Includes 2 of item 6
9	F270300	Filter Screen	
10	501086	Screw	
11	F270200	Strainer	
12	800434	Mixing Valve	

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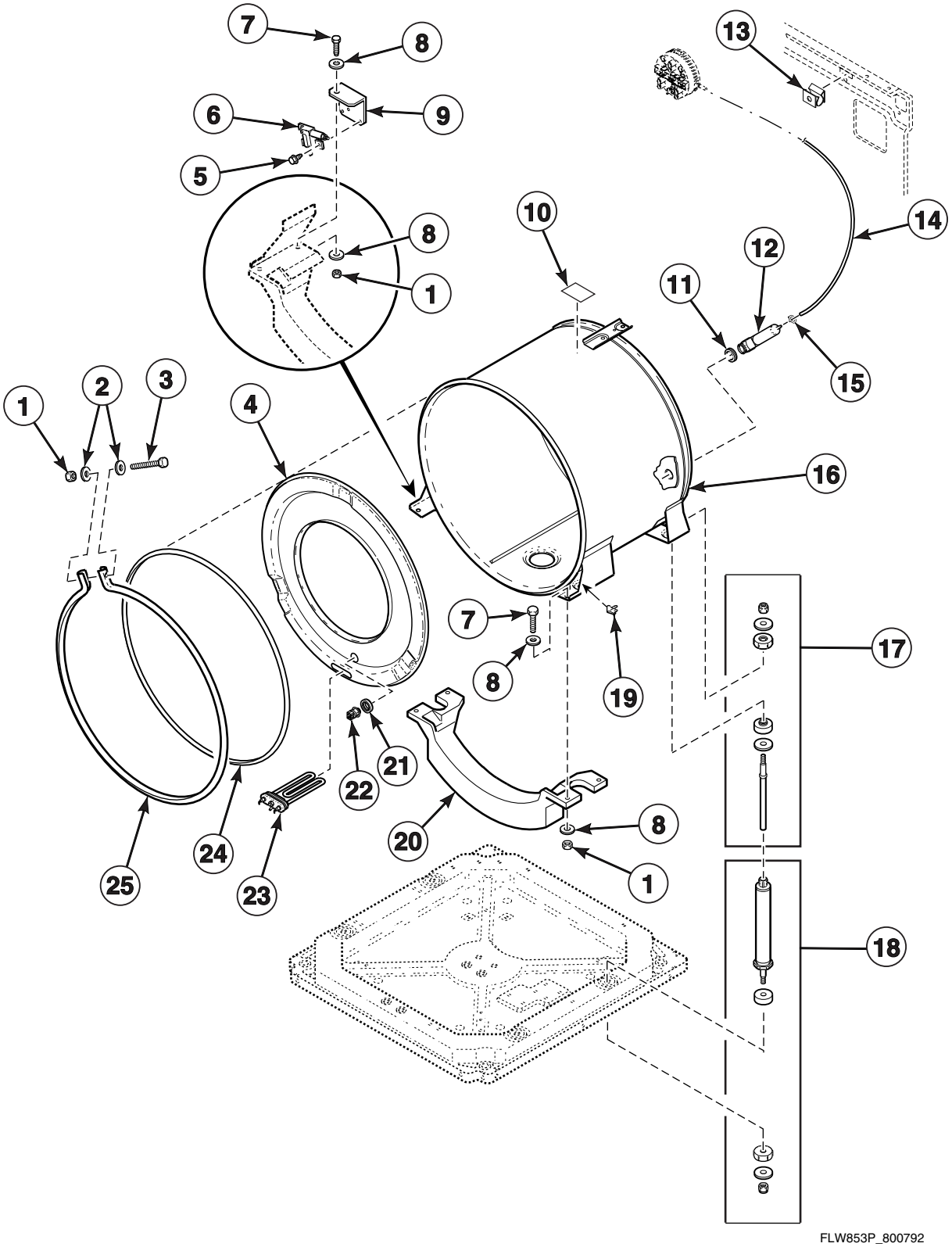
Outer Tub, Front and Clamp Ring



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Outer Tub, Front and Clamp Ring

REF	PART NO.	DESCRIPTION	COMMENTS
1	800452	Nut	
2	800457	Washer	
3	800462	Screw	
4	800779	Tub Front Assembly	Models LTS85A*H, LTS85B*H and LTZ85A*H1102
	800430	Tub Front Assembly	Models LTS84A*H and LTS84B*H
5	503661	Screw	
6	801006	Out-of-Balance Switch Assembly	
7	800461	Screw	
8	M400081	Washer	
9	800663	Switch Mounting Bracket	
10	500049	Warning Label	
11	29175	Grommet	
12	30907	Pressure Bulb	
13	36985	Hose Clip	
14	29214	Tubing	
15	39282	Hose Clamp	
16	801081P	Outer Tub Assembly	
17	800622P	Tub Shock Absorber Kit	
18	800623P	Base Shock Absorber Kit	
19	00161	Grounding Clip	
20	800205	Ballast Weight	
21	686533	Thermostat Grommet	
22	686511P	Thermostat and Grommet Kit	
23	685500	Heating Element	Models LTS85A*H, LTS85B*H and LTZ85A*H1102
24	800432	Tub Front Seal	
25	800312	Clamp Ring	

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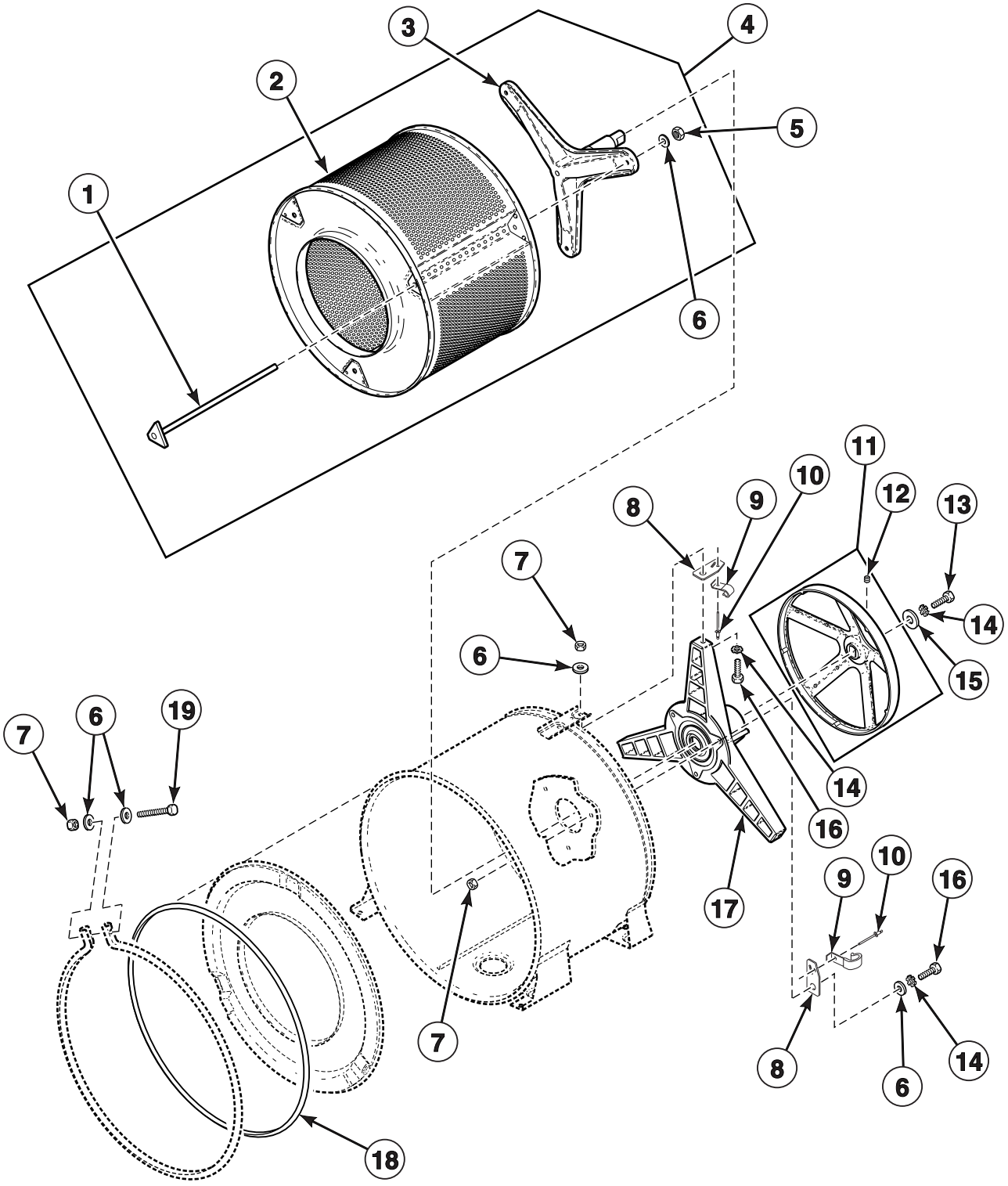
Inner Basket, Trunnion, Bearing Housing and Pulley



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Inner Basket, Trunnion, Bearing Housing and Pulley

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Pulley to inner basket shaft
	838P3	Hardware Kit	Includes (8) of item 6, (7) each of items 7 and 14, (6) of item 16, (1) each of items 13, 15, 18, 19 and 27604P Anti-Seize Compound
1	800666	Tension Rod Assembly	
2	800198P	Inner Basket Kit	Includes (3) each of items 1, 5, 6 and 838P3 Hardware Kit
3	800749P	Trunnion Shaft and Hardware Kit	Includes (3) each of items 1, 5, 6 and 838P3 Hardware Kit
4	800429P	Inner Basket Assembly	Includes items 2, 3, (3) each of items 1, 5, 6 and 838P3 Hardware Kit
5	685844	Nut	
6	800457	Washer	
7	800452	Nut	
8	800552	Hose Mounting Plate	
9	800553	Hose Clip	
10	685847	Pop Rivet	
11	800866	Driven Pulley	Includes item 12
12	800620	Screw	
13	685831	Screw	Left hand thread
14	M403958	Washer	
15	800464	Washer	
16	M400043	Screw	
17	800428	Bearing Housing Assembly	
18	800432	Tub Front Seal	
19	800462	Screw	

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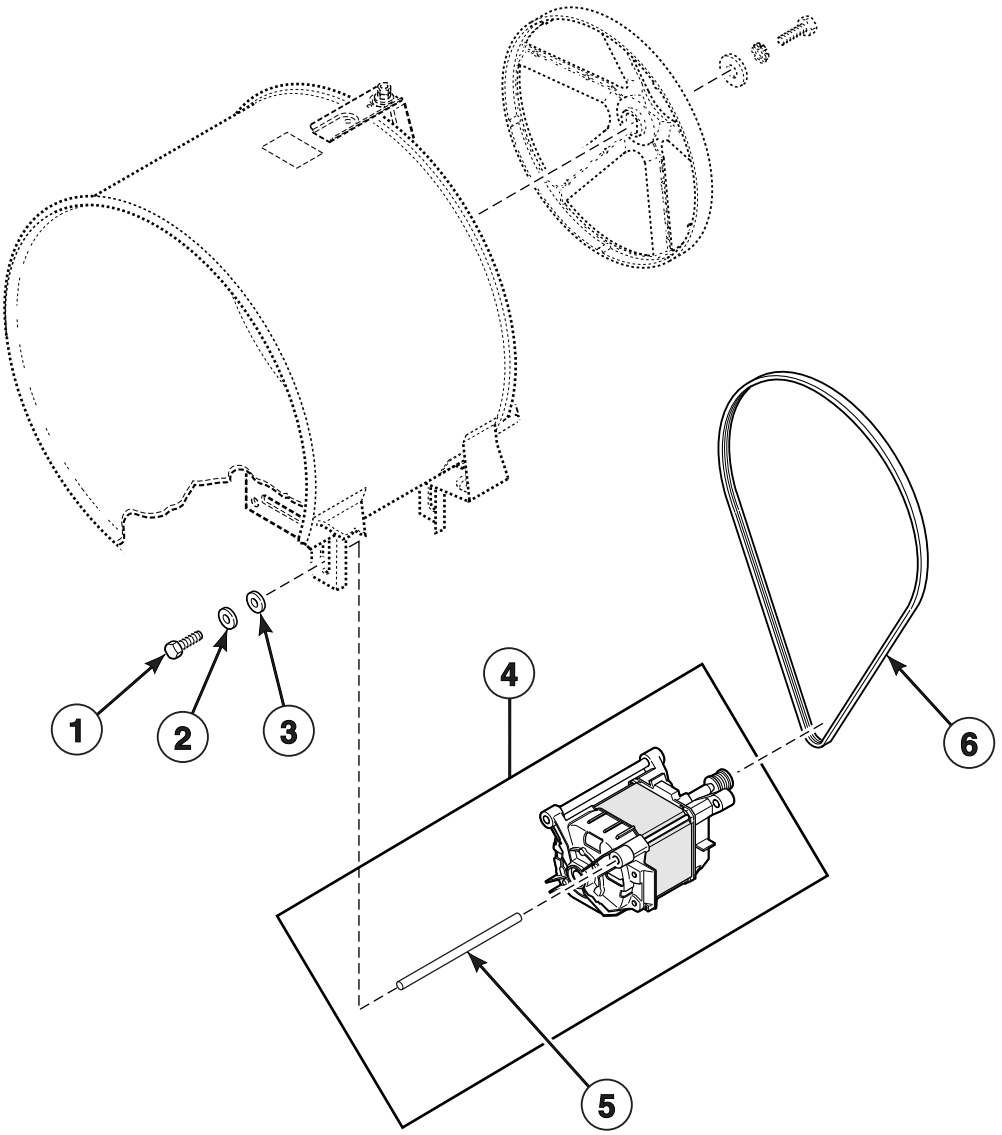
Motor and Belt



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Motor and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400057	Screw	
2	02834	Washer	
3	M400080	Washer	
4	685638P	Motor and Rods Assembly	Includes item 5
5	801062	Motor Mount Rod	
6	800319	Drive Belt	

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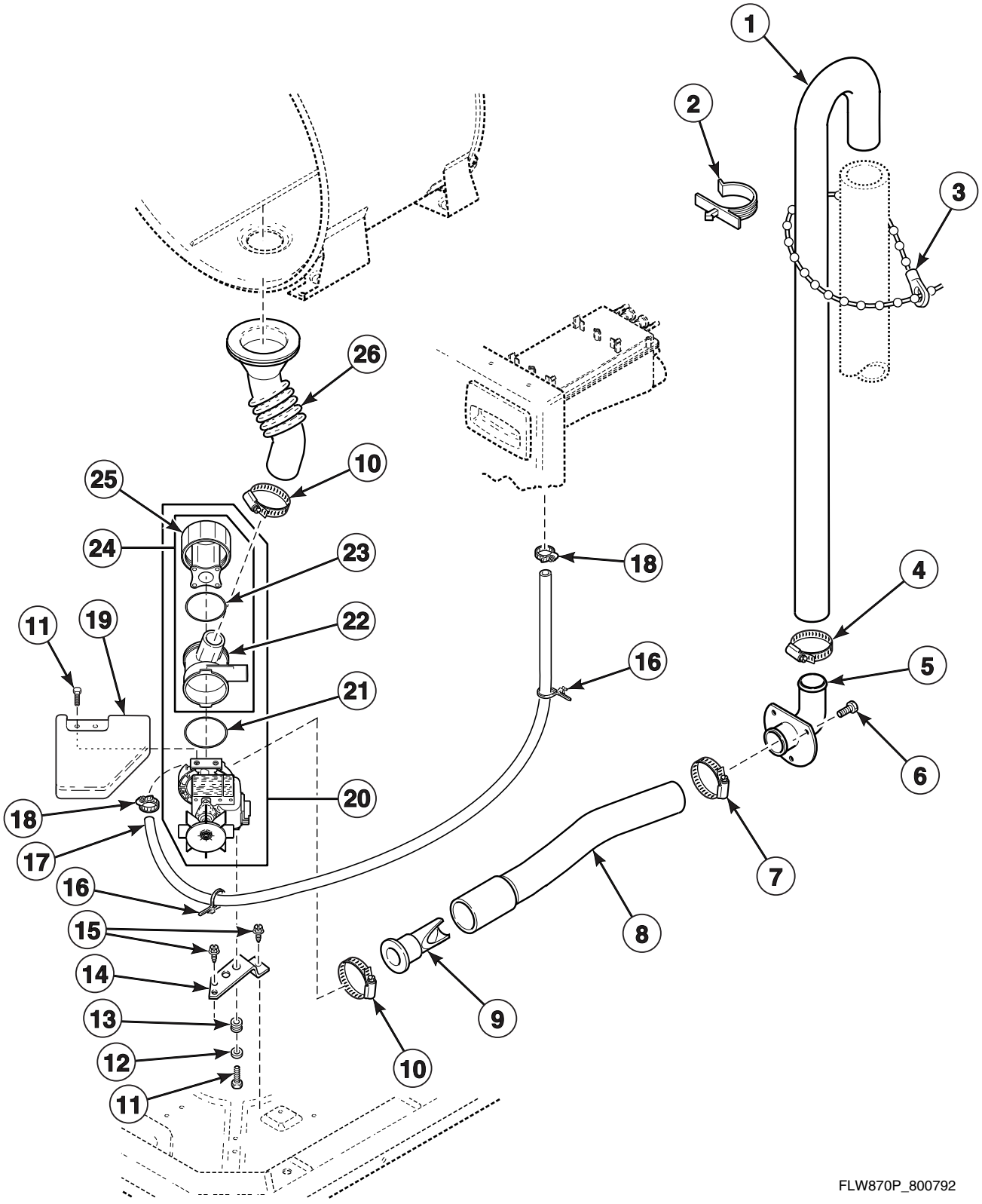
Hoses and Pump

Model LTS85B*H Through Serial No. 0103004359



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Hoses and Pump

REF	PART NO.	DESCRIPTION	COMMENTS
	27615P	Sealant	Tub-to-pump hose to outer tub
1	27154	Drain Hose	
2	39177	Hose Retainer Clip	
3	33489	Standpipe Strap	
4	20211	Hose Clamp	
5	36990	Drain Hose Elbow	
6	52909	Screw	
7	20391	Hose Clamp	
8	685737	Pump-to-Elbow Hose	
9	800310	Backflow Preventer	
10	36802	Hose Clamp	
11	38096	Screw	
12	800465	Washer	
13	685834	Grommet	
14	800308	Pump Bracket	
15	503661	Screw	
16	38663	Wire Tie	
17	800424	Pump-to-Dispenser Hose Assembly	Includes item 16
18	36801	Hose Clamp	
19	38067	Pump Shield	
20	685703	Drain Pump	
21	37392	O-Ring	
22	801208	Pump Housing	
23	801207	O-Ring	
24	801209	Pump Housing Assembly	Includes items 22, 23 and 25
25	801206	Lid Assembly	Includes filter
26	800317	Tub-to-Pump Hose	

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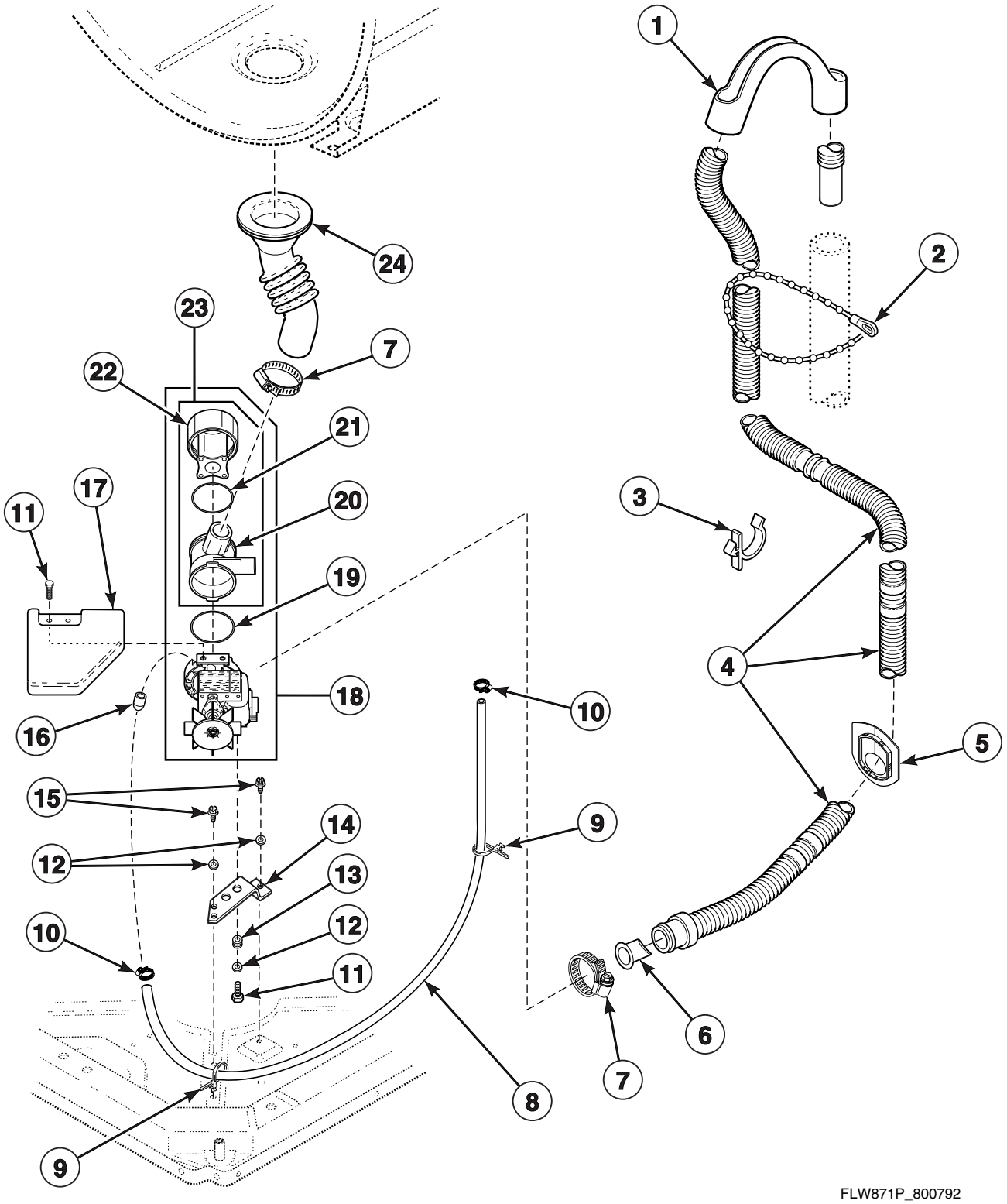
Drain Hose and Pump

Models LTS85B*H Starting Serial No. 0103004360, LTS84A*H, LTS84B*H, LTS85A*H and LTZ85A*H1102



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Drain Hose and Pump

REF	PART NO.	DESCRIPTION	COMMENTS
1	33615	Drain Hose Sleeve	
2	33489	Standpipe Strap	
3	36014	Retainer Clip	
4	685730	Drain Hose	
5	32219	Strain Relief	
6	800310	Backflow Preventer	
7	36802	Hose Clamp	
8	800424	Pump-to-Dispenser Hose Assembly	Models through Serial No. 0307004117
9	38663	Wire Tie	
10	F200206	Hose Clamp	
11	38096	Screw	Metric
12	800465	Washer	
13	685834	Grommet	
14	800308	Pump Bracket	
15	503661	Screw	
16	801112	Nozzle Cap	Models starting Serial No. 0307004118
17	38067	Pump Shield	
18	685703	Drain Pump	
19	37392	O-Ring	
20	801208	Pump Housing	
21	801207	O-Ring	
22	801206	Lid Assembly	Includes filter
23	801209	Pump Housing Assembly	Includes items 20-22
24	800317	Tub-to-Pump Hose	

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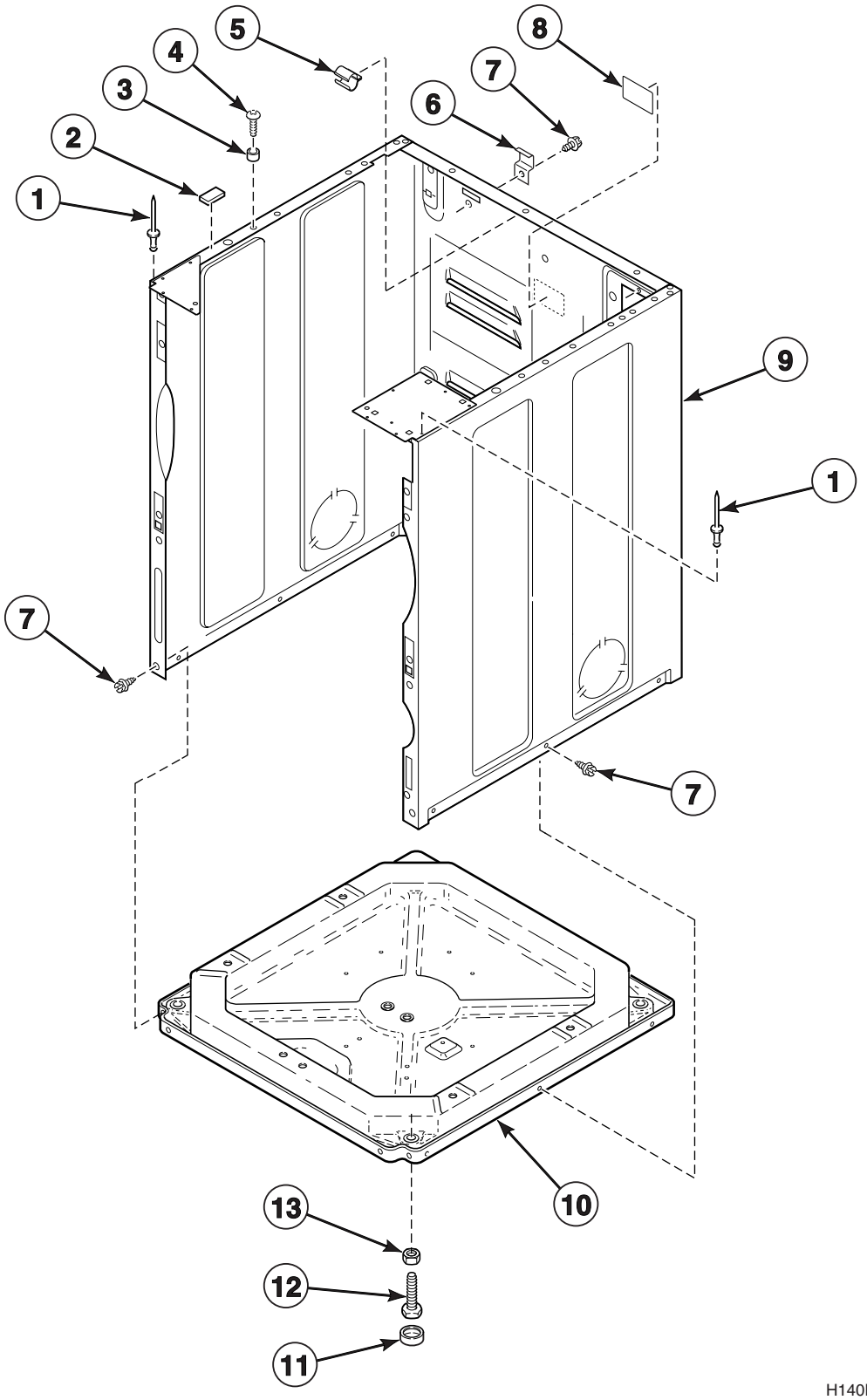
Cabinet and Base

Models LTS85A*H and LTZ85A*H1102



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Cabinet and Base

REF	PART NO.	DESCRIPTION	COMMENTS
1	685847	Pop Rivet	
2	56128	Bumper Pad	
3	56079	Panel Locator	
4	39733	Screw	
5	36985	Hose Clip	
6	510136	Top Hinge	
7	503661	Screw	
8	685928	Screw Label	Left hand thread
9	727P3*	Panel Kit	
10	802245	Base Assembly	
11	34318	Rubber Foot	
12	34319	Leveling Leg	
13	21899	Nut	

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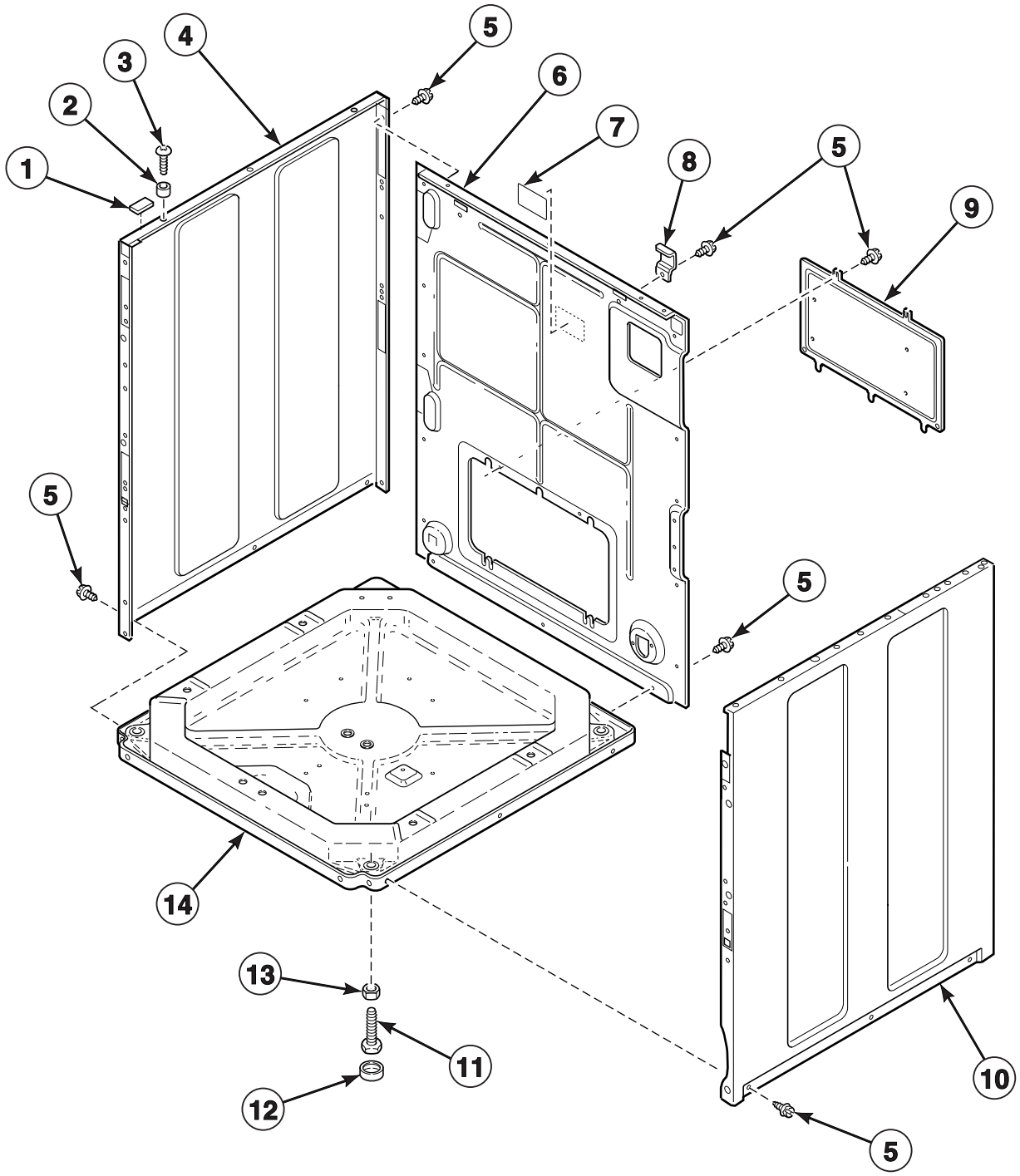
Base, Side Panels and Rear Panel

Models LTS84A*H, LTS84B*H and LTS85B*H



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Base, Side Panels and Rear Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	56128	Bumper Pad	
2	56079	Panel Locator	
3	39733	Screw	
4	800004*P	Cabinet Panel Kit	Left; Includes corner gusset with hardware
5	503661	Screw	
6	800010	Rear Panel	
7	685928	Screw Label	Left hand thread
8	510136	Top Hinge	
9	801012	Rear Service Panel	
10	800005*P	Side Panel Kit	Right; Includes 801024 Dispenser Plate with hardware
11	34319	Leveling Leg	
12	34318	Rubber Foot	
13	21899	Nut	
14	802245	Base Assembly	

*** Add Letter To Designate Color. L - Almond Q - Bisque W - White**

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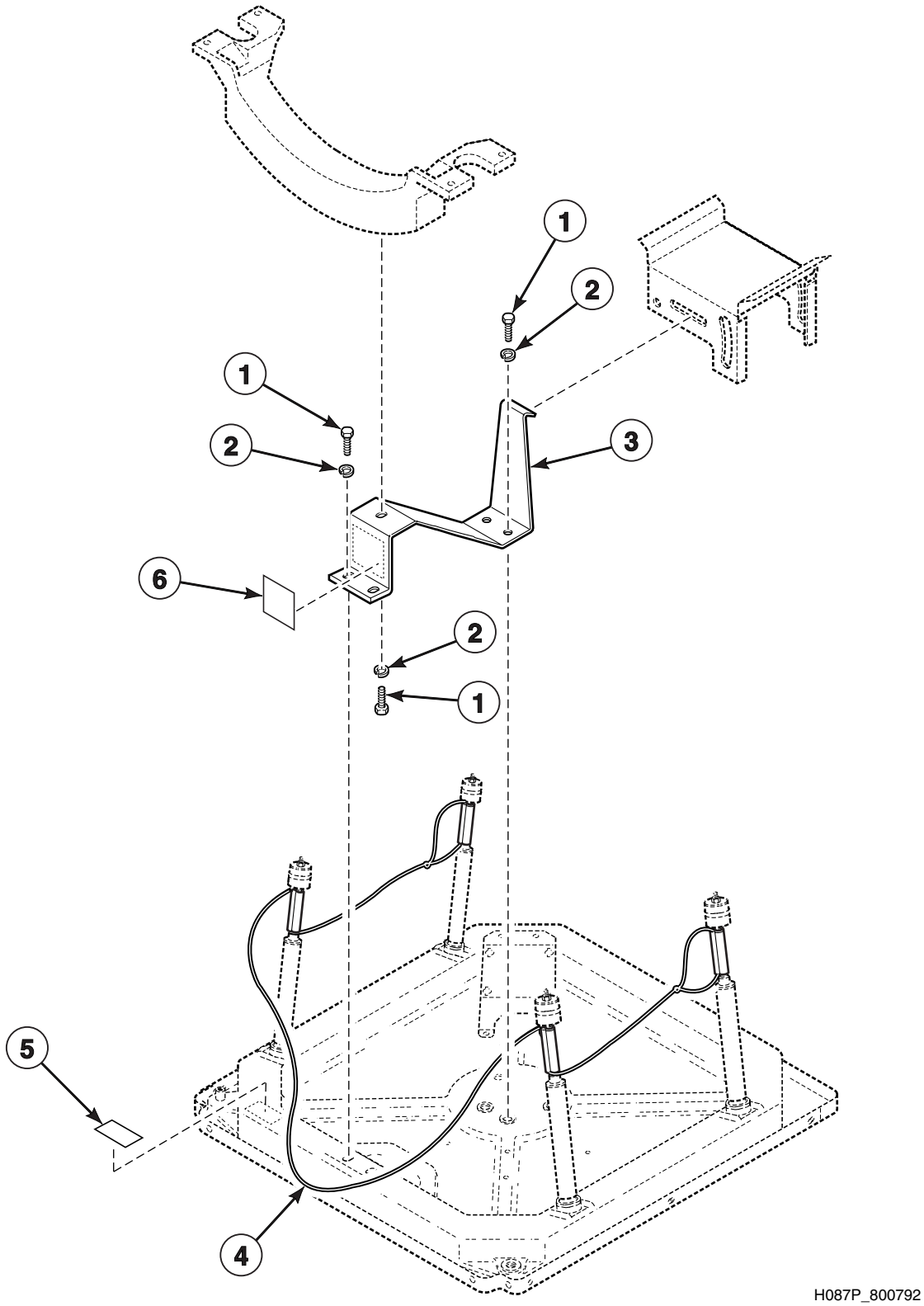
Shipping Materials



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Shipping Materials

REF	PART NO.	DESCRIPTION	COMMENTS
	728P3	Shipping Materials Kit	Includes items 1-6
1	M400043	Screw	
2	M400014	Washer	
3	685911	Shipping Bracket	
4	800364	Shipping Cord and Brace Assembly	
5	500049	Warning Label	
6	686901	Shipping Bracket Label	

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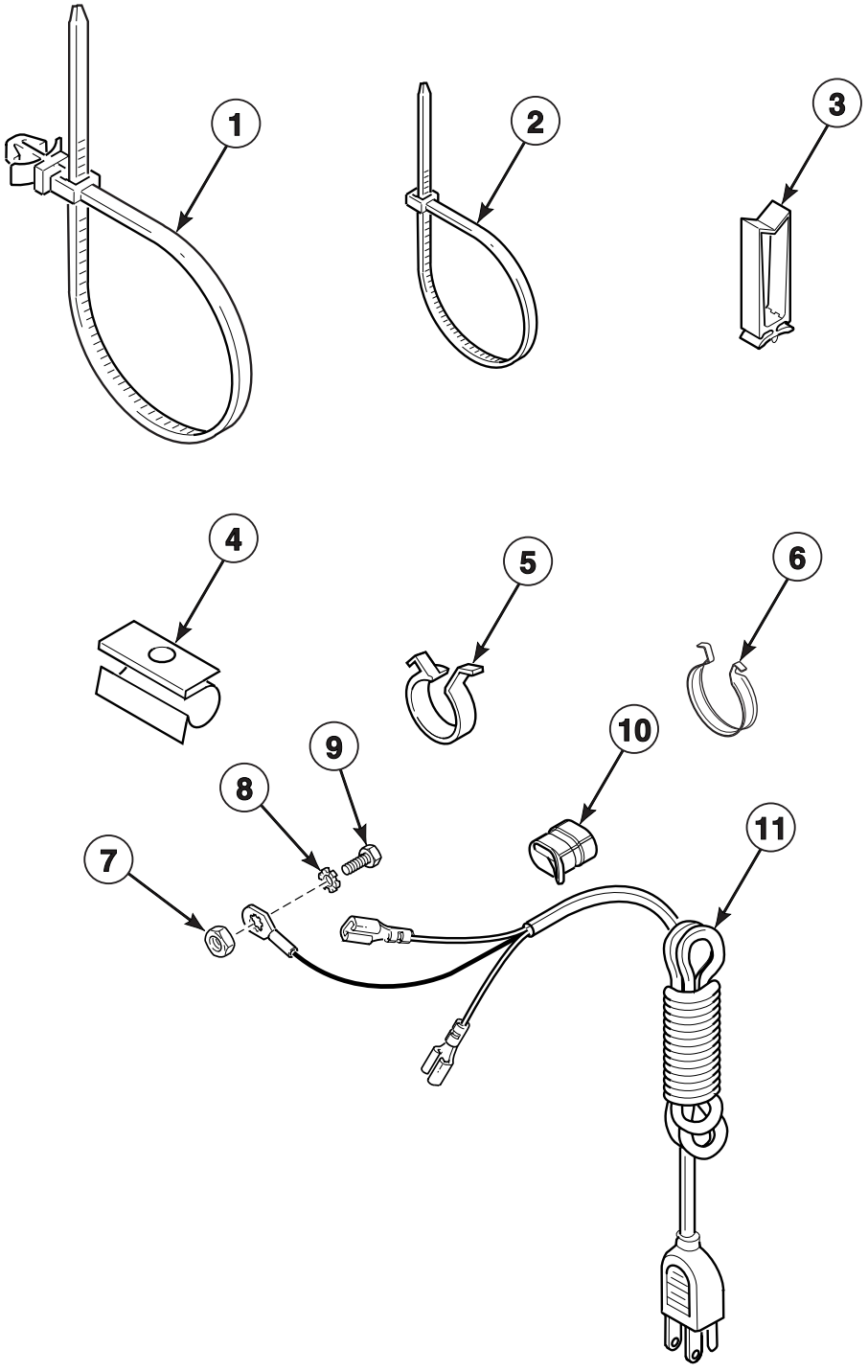
Power Cord, Wire Ties and Harness Clips



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Power Cord, Wire Ties and Harness Clips

REF	PART NO.	DESCRIPTION	COMMENTS
1	38663	Wire Tie	
2	55881	Harness Strap	
3	36274	Wire Clip	
4	36985	Hose Clip	
5	504034	Wire Clip	Small
6	687500	Wire Clip	Large
7	03673	Nut	
8	03815	Washer	
9	685837	Screw	
10	38384	Strain Relief	
11	34458	Lead-In Cord	

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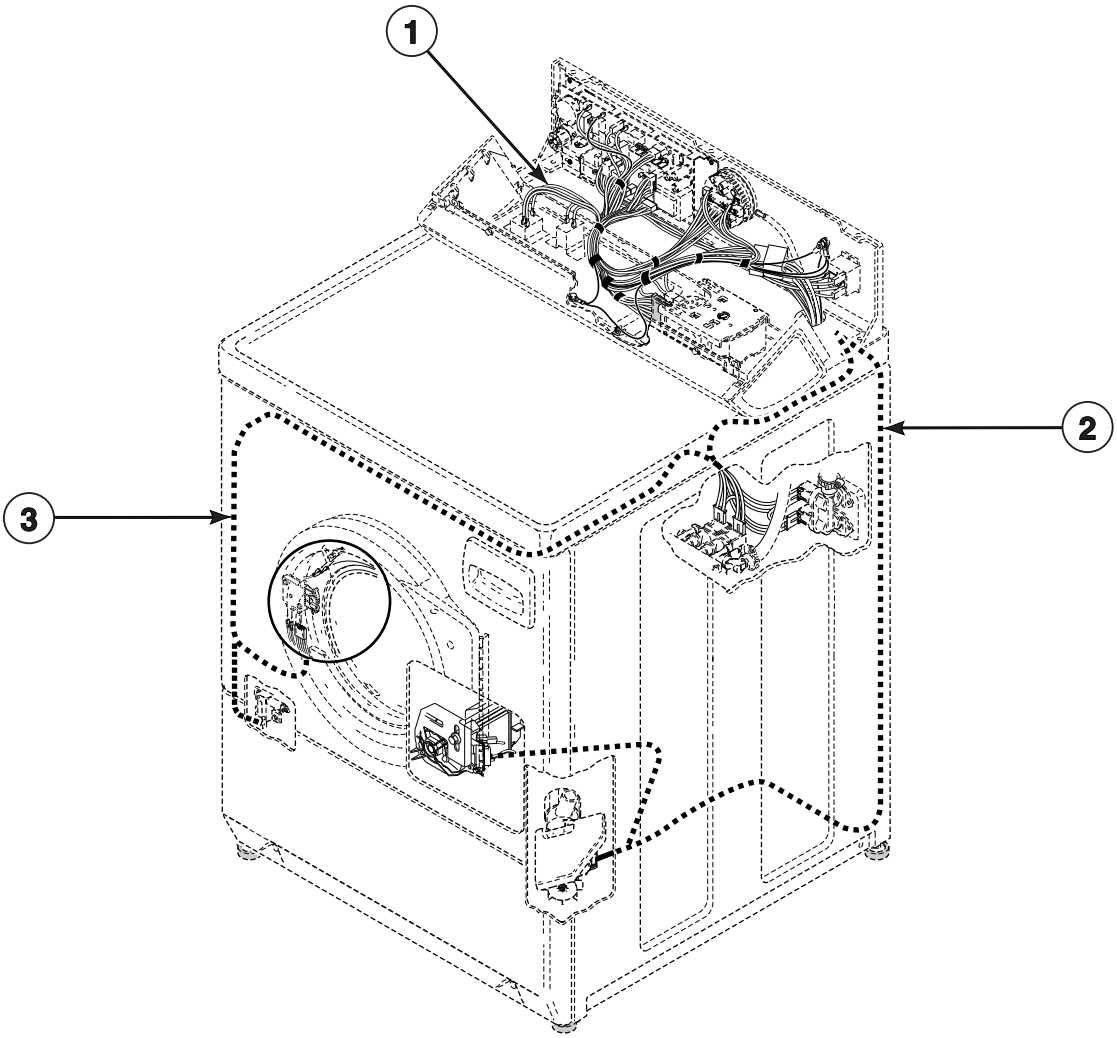
Wire Harnesses and Wires



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Wire Harnesses and Wires

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by foot and terminals and connectors as required
	45380	12 Gauge Wire	Orange; Order wire by foot and terminals and connectors as required
1	800852	Hood Wire Harness Assembly	Models LTS84A*H and LTS84B*H
	600058	Hood Harness Assembly	All other models
2	687578	Motor Wire Harness	
3	800963	Base Wire Harness Assembly	Models LTS84A*H and LTS84B*H
	800768	Base Wire Harness	All other models

*** Add Letter To Designate Color. L - Almond Q - Bisque W - White**

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

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Notes

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